

GENERAL PURPOSE COBALT & HSS END MILLS

2 FLUTE • DOUBLE END CENTER CUTTING END MILLS



HSSCo M42	2	30°	BRIGHT	+ .0000 - .0015	Square				HRC <48	P M K S N
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SERIES: B

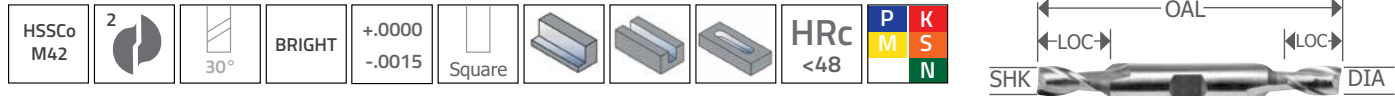
DIA	SHK	LOC	OAL	LENGTH	MAT	TOOL	BRIGHT EDP
1/32	3/16	3/64	2	stub	M42	BS-601	11082
1/32	3/16	3/32	2-1/4	std	M42	B-601	10872
3/64	3/16	1/16	2	stub	M42	BS-601-1/2	11084
3/64	3/16	9/64	2-1/4	std	M42	B-601-1/2	10874
1/16	3/16	3/32	2	stub	M42	BS-602	11086
1/16	3/16	3/16	2-1/4	std	M42	B-602	10876
1/16	3/16	7/32	2-1/2	long	M42	B-602-L	11048
5/64	3/16	1/8	2	stub	M42	BS-602-1/2	11088
5/64	3/16	15/64	2-1/4	std	M42	B-602-1/2	10878
3/32	3/16	9/64	2	stub	M42	BS-603	11090
3/32	3/16	9/32	2-1/4	std	M42	B-603	10880
3/32	3/16	1/2	2-5/8	long	M42	B-603-L	11050
7/64	3/16	5/32	2	stub	M42	BS-603-1/2	11092
7/64	3/16	21/64	2-1/4	std	M42	B-603-1/2	10882
1/8	3/16	3/16	2	stub	M42	BS-604	11094
1/8	3/16	3/8	2-1/4	std	M42	B-604	10884
1/8	3/16	3/4	3-1/8	long	M42	B-604-L	11052
9/64	3/16	7/32	2	stub	M42	BS-604-1/2	11096
9/64	3/16	13/32	2-1/4	std	M42	B-604-1/2	10886
5/32	3/16	15/64	2	stub	M42	BS-605	11098
5/32	3/16	7/16	2-1/4	std	M42	B-605	10888
5/32	3/16	7/8	3-1/4	long	M42	B-605-L	11054
11/64	3/16	1/4	2	stub	M42	BS-605-1/2	11100
11/64	3/16	1/2	2-1/4	std	M42	B-605-1/2	10890
3/16	3/16	9/32	2	stub	M42	BS-606	11102
3/16	3/16	1/2	2-1/4	std	M42	B-606	10892
3/16	3/16	1	3-3/8	long	M42	B-606-L	11056

If shank and mill diameters are the same, tolerance is +.0000/-.0025

DIA	SHK	LOC	OAL	LENGTH	MAT	TOOL	BRIGHT EDP
5/64	3/8	5/16	3-1/16	std	M42	B-1202-1/2	10894
3/32	3/8	5/16	3-1/16	std	M42	B-1203	10896
7/64	3/8	3/8	3-1/16	std	M42	B-1203-1/2	10898
1/8	3/8	3/16	2-3/4	stub	M42	BS-1204	11104
1/8	3/8	3/8	3-1/16	std	M42	B-1204	10900
9/64	3/8	7/16	3-1/8	std	M42	B-1204-1/2	10902
5/32	3/8	15/64	2-3/4	stub	M42	BS-1205	11106
5/32	3/8	7/16	3-1/8	std	M42	B-1205	10904
11/64	3/8	7/16	3-1/8	std	M42	B-1205-1/2	10906
3/16	3/8	9/32	2-3/4	stub	M42	BS-1206	11108
3/16	3/8	7/16	3-1/4	std	M42	B-1206	10908
13/64	3/8	1/2	3-1/4	std	M42	B-1206-1/2	10910
7/32	3/8	21/64	2-3/4	stub	M42	BS-1207	11110
7/32	3/8	1/2	3-1/4	std	M42	B-1207	10912
15/64	3/8	1/2	3-3/8	std	M42	B-1207-1/2	10914
1/4	3/8	3/8	2-3/4	stub	M42	BS-1208	11112
1/4	3/8	1/2	3-3/8	std	M42	B-1208	10916
17/64	3/8	9/16	3-3/8	std	M42	B-1208-1/2	10918
9/32	3/8	9/16	3-3/8	std	M42	B-1209	10920
19/64	3/8	9/16	3-1/2	std	M42	B-1209-1/2	10922
5/16	3/8	9/16	3-1/2	std	M42	B-1210	10924
21/64	3/8	9/16	3-1/2	std	M42	B-1210-1/2	10926
11/32	3/8	9/16	3-1/2	std	M42	B-1211	10928

sizes continued on next page

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SERIES: B

DIA	SHK	LOC	OAL	LENGTH	MAT	TOOL	BRIGHT EDP
23/64	3/8	9/16	3-1/2	std	M42	B-1211-1/2	10930
3/8	3/8	9/16	3-1/2	std	M42	B-1212	10932
25/64	1/2	13/16	4-1/8	std	M42	B-1612-1/2	10934
13/32	1/2	13/16	4-1/8	std	M42	B-1613	10936
27/64	1/2	13/16	4-1/8	std	M42	B-1613-1/2	10938
7/16	1/2	13/16	4-1/8	std	M42	B-1614	10940
29/64	1/2	13/16	4-1/8	std	M42	B-1614-1/2	10942
15/32	1/2	13/16	4-1/8	std	M42	B-1615	10944
31/64	1/2	13/16	4-1/8	std	M42	B-1615-1/2	10946
1/2	1/2	13/16	4-1/8	std	M42	B-1616	10948
17/32	5/8	1-1/8	5	std	M42	B-2017	10950
9/16	5/8	1-1/8	5	std	M42	B-2018	10952
19/32	5/8	1-1/8	5	std	M42	B-2019	10954
5/8	5/8	1-1/8	5	std	M42	B-2020	10956
21/32	3/4	1-5/16	5	std	M42	B-2421	10958
11/16	3/4	1-5/16	5	std	M42	B-2422	10960
23/32	3/4	1-5/16	5	std	M42	B-2423	10962
3/4	3/4	1-5/16	5	std	M42	B-2424	10964
25/32	7/8	1-9/16	5-1/2	std	M42	B-2825	10966
13/16	7/8	1-9/16	5-1/2	std	M42	B-2826	10968
7/8	7/8	1-9/16	5-1/2	std	M42	B-2828	10972
15/16	1	1-5/8	5-7/8	std	M42	B-3230	CALL
1	1	1-5/8	5-7/8	std	M42	B-3232	10980

If shank and mill diameters are the same, tolerance is +.0000/-0.0025